

# 0703-0077 OVAL BAR

## Components List:

- 2 – Stainless steel oval step bars
- 4 – Mounting brackets

## PARTS LIST:

- (1) 16 – Hex head bolts (10mm – 1.25 x 30 mm)
- (2) 8 – Hex head bolts (10 mm – 1.25x 30 mm)
- (3) 24 – Lock washers (10 mm)
- (4) 32 – Flat washers (10 mm)
- (5) 8 – U-clips (10mm-1.25)
- (6) 8 – Hex head nuts (10mm- 1.25)
- (7) 4 – Rubber gasket

## Installation Instruction:

1. Remove all contents from the received box and check stainless steel tube for any dent. Also verify all brackets and bolts against the parts list.
2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.
3. Insert U-clip (5) to holes in front and rear of inside pinch weld where brackets will mount. Mount U-clips as shown. (See Fig. B.)
4. Mount front and rear bracket to inside pinch weld using hex head bolts (1), lock (3) and flat (4) washers to U-clips (5) through top set of holes on brackets as shown (See Fig. A.) Use hex head bolts (1), lock (3) and flat (4) washers and hex head nuts (6) through pinch weld and bottom set of hole on brackets as shown (Fig. B.)
5. Mount step bar to mounting brackets using hex head bolt (2), lock (3) flat (4) washers and rubber gasket (7) as shown (Fig. A.). Hand tighten into nutsert on the bottom of the step bar. Adjust position of step bar and tighten all bolts.
6. Torque the 10mm – 1.25 bolts to 30ft/lbs.

