

Installation Instruction

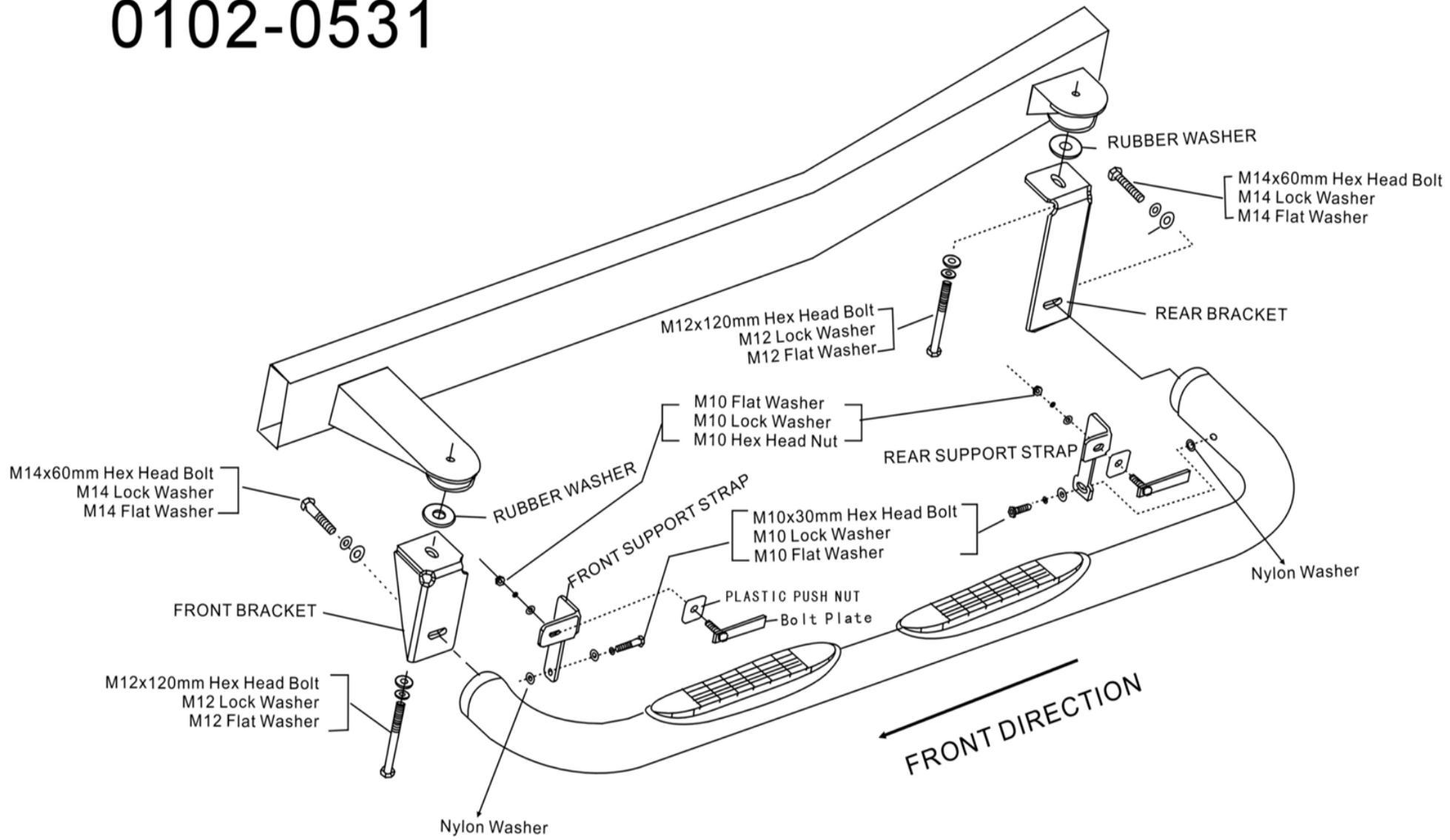
Model : 0102-0531

NOTE: 2006 DODGE 1/2, 3/4 and 1 ton models has a new design on the body mount bolt. The factory bolt has a 2 5/8" diameter washer attached. The installer will need to use the bolts supplied in the bracket kit. Use of the factory blot will limit the amount of adjustment the brackets will have.

- STEP 1. Remove all contents from the received box and check stainless steel tube for any dent. Also verify all brackets and screws against the parts list.
- STEP 2. Read installation manual and installation drawing completely. Understand all brackets and screws before real installation.
- STEP 3. Remove the existing body mount bolts from underside of cab. Loosely attach front mount bracket to front body mount using M12 x 120 mm hex had bolt, lock washer and flat washer as shown. Loosely attach rear mounting bracket to rear body mount using M12 x 120 mm hex had bolt, lock washer and flat washer as shown. Note: Place rubber washer between body mount and bracket to prevent squeaking.
- STEP 4. Remove tape from factory holes in front and rear of truck and insert bolt plate into factory hole in front inside rocker of truck as shown and secure with plastic push nut. Loosely attach front support strap to bolt plate using M10 hex head nut, flat and lock washers as shown.
- STEP 5. Insert bolt plate into factory hole in rear inside rocker of truck as shown and secure with plastic push nut. Loosely attach rear support strap to bolt plate using M10 hex head nut, flat and lock washers as shown.
- STEP 6. Fasten side bar to front and rear mounting bracket using M14 hex head bolt, lock and flat washers. Fasten front support strap to nutsert on front and rear inside of step bar using M10 hex head bolt lock and flat washers. (Insert nylon washer between strap and bar to prevent squeaking). Check fit and alignment.

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Item No.	Part Number	Part Description	QTY
1	0102-0531-01	STEP BAR - DRIVER SIDE	1
2	0102-0531-02	STEP BAR - PASSENGER SIDE	1
3	0102-0531-03	MOUNT BRACKETS - FRONT	2
4	0102-0531-04	MOUNT BRACKETS - REAR	2
5	0102-0531-05	SUPPORT STRAP - FRONT	2
6	0102-0531-06	SUPPORT STRAP - REAR	2
7	0102-0531-07	BOLT PLATE	4
8	0102-0531-11	M14 HEX HEAD BOLT	4
9	0102-0531-12	M14 LOCK WASHER	4
10	0102-0531-13	M14 FLAT WASHER	4
11	0102-0531-14	M12-1.75 X 120MM HEX HEAD BOLT	4
12	0102-0531-15	M12 LOCK WASHER	4
13	0102-0531-16	M12 FLAT WASHER	4
14	0102-0531-17	M10 HEX HEAD BOLT	4
15	0102-0531-18	M10 FLAT WASHER	8
16	0102-0531-19	M10 LOCK WASHER	8
17	0102-0531-20	M10 HEX HEAD NUTS	4
18	0102-0531-21	NYLON WASHERS	4
19	0102-0531-22	RUBBER WASHER	4
20	0102-0531-23	PLASTIC PUSH NUTS	4

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DRIVER SIDE SHOWN