

1001-0024 OVAL BAR

2000-10 Chevy/GMC 1500/2500/3500 Crew Cab

Components List:

- 2 – Stainless steel oval step bars
- 2 – Front brackets
- 2 – Middle brackets
- 2 – Rear brackets
- 2 – Support braces
- 2 – Bolt plate

PARTS LIST:

- (1) 2 – Hex head bolts (10mm – 1.5 x 30 mm)
- (2) 2 – Flat washers (10 mm)
- (3) 6 – Flange lock nuts (10 mm – 1.5)
- (4) 12 – Hex head bolts (10 mm – 1.25x 30 mm)
- (5) 12 – Lock washers (10 mm)
- (6) 12 – Flat washers (10 mm)
- (7) 6 – Rubber gaskets

Installation Instruction:

1. Remove all contents from the received box and check stainless steel tube for any dent. Also verify all brackets and bolts against the parts list.
2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.
3. Remove the body mount bolts from the front, mid and rear body mounts underneath cab of truck. (Keep the factory bolts and bushings)
4. Loosely bolt front, mid and rear mounting brackets to front, mid and rear body mounts using the factory bolts as shown Fig. A. (Make sure factory bushing is put on the same way it is taken off)
5. Insert bolts plate into mid holes inside support channel as shown Fig. B. Loosely attach support brace to bolt plate using flange lock nut(3) as shown Fig. A. Attach

support brace to mid mounting bracket in center hole using hex bolt(1) flat washer(2) and flange lock nut(3) as shown in Fig. A.

6. Mount step bar to mounting brackets using hex head bolt(4), lock(5) flat(6) washers and rubber gasket(7) as shown. Hand tighten into nutsert on the bottom of the step bar. Adjust position of step bar and tighten all bolts.
7. Torque the 10mm – 1.5 bolts to 30ft/lbs, the 10mm-1.25 bolts and the factory bolts to 45ft/lbs.

